

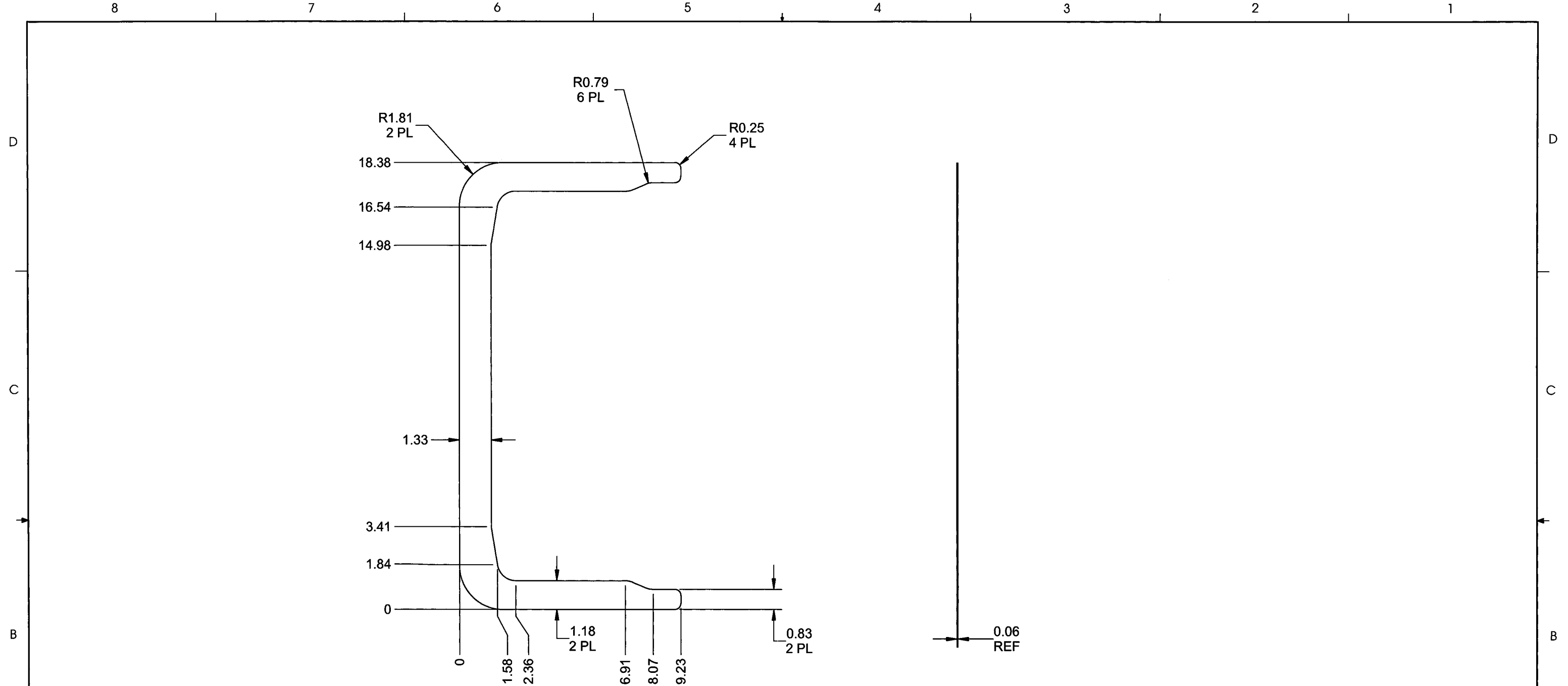
**D5744-1 PA100 CLOSE OUT PLATE**

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S0.040
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
  - 7) WEIGHT: 0.16 lbs
  - 8) ALL UNDEFINED FEATURES CONTROLLED BY D5744-1.DXF REV C

**RELEASED**  
2020 FEB 18 *qf*

**APPROVED**

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	<b>D5744</b>	SHEET 2 OF 6
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	<b>PA100 CLOSE OUT PLATE</b>	NTS
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**D5744-3 RETAINER**

**NOTES:**

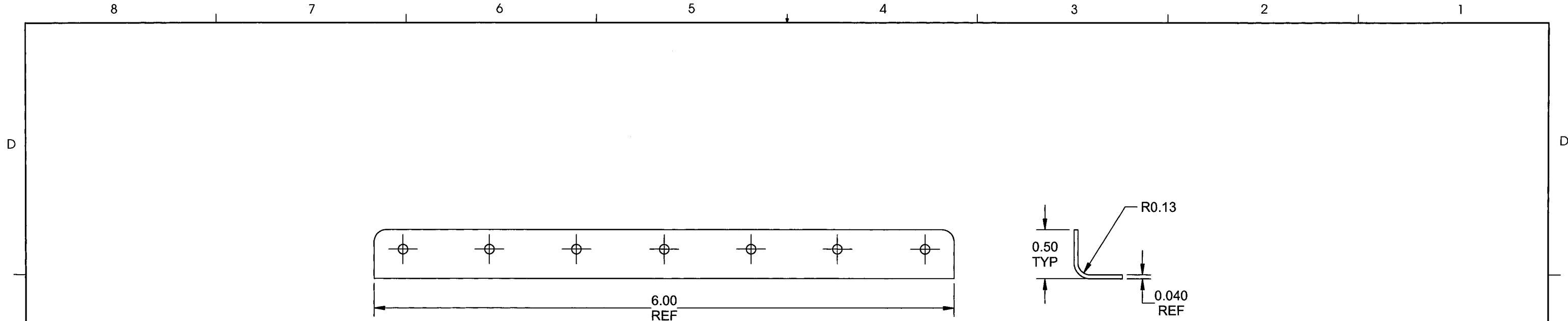
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S0.063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5744-3" PER QSI 044 6.1
- 7) WEIGHT: 0.16 lbs
- 8) ALL UNDEFINED FEATURES CONTROLLED BY D5744-3.DXF REV C

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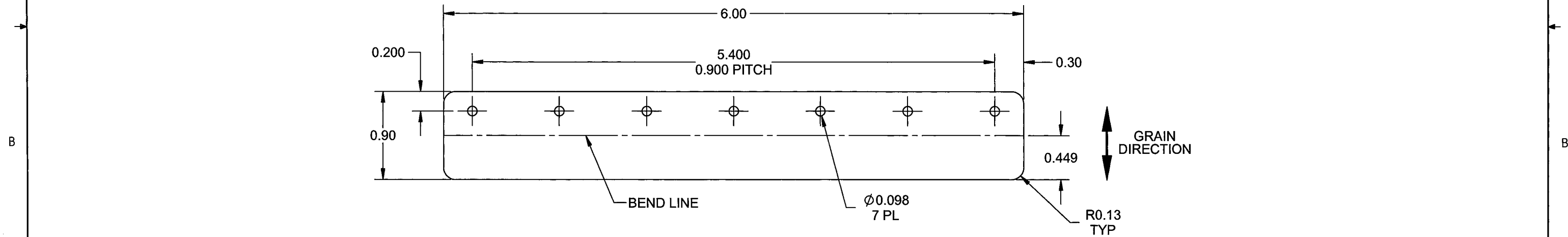
2020 FEB 18

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DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	<b>D5744</b>	SHEET 3 OF 6
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	<b>PA100 CLOSE OUT PLATE</b>	NTS
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**D5744-5 STIFFENER, ANGLE**



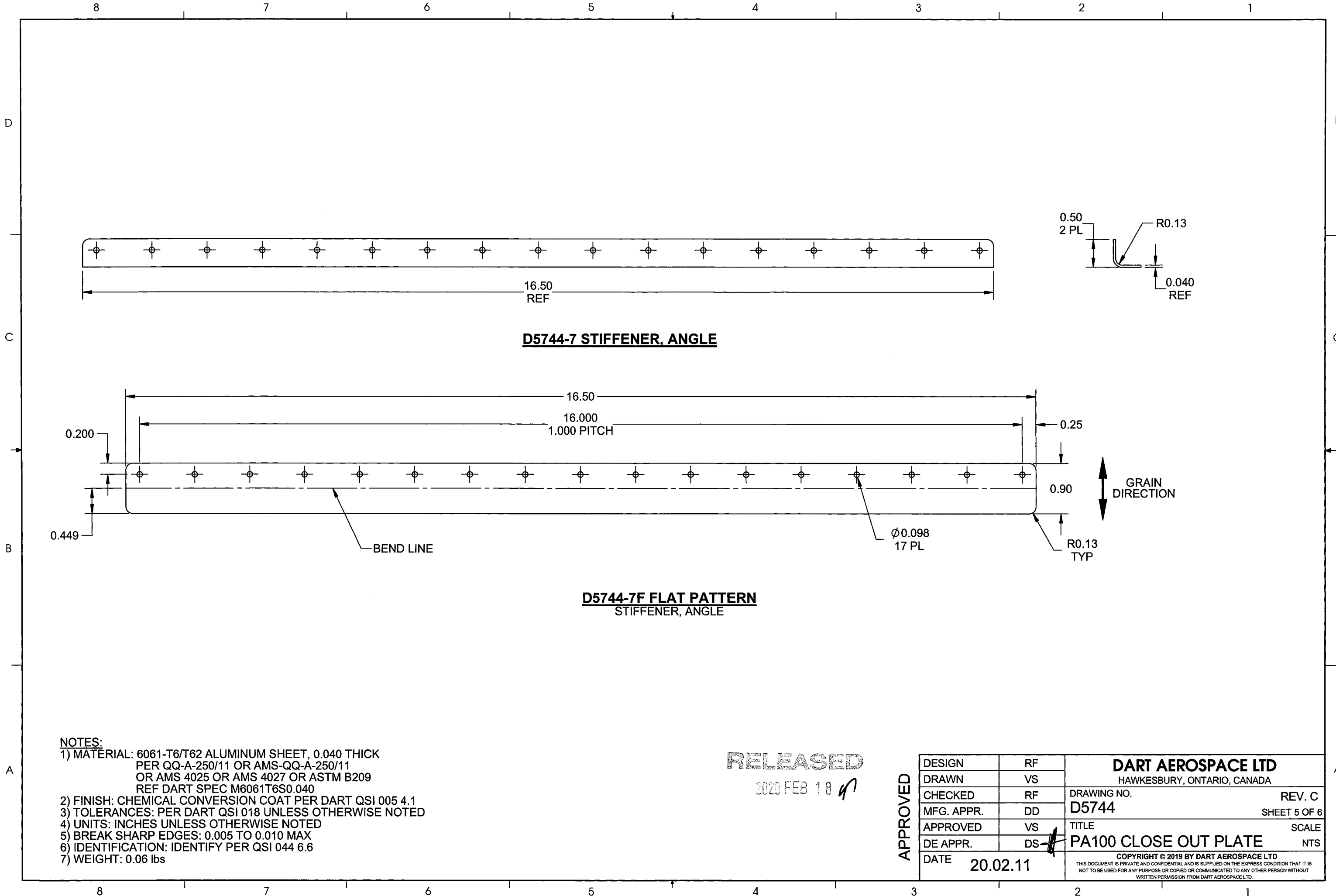
**D5744-5F FLAT PATTERN  
STIFFENER, ANGLE**

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S0.040
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
  - 7) WEIGHT: 0.02 lbs

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DRAWN	VS		
CHECKED	RF	DRAWING NO. <b>D5744</b>	REV. C SHEET 4 OF 6
MFG. APPR.	DD	TITLE <b>PA100 CLOSE OUT PLATE</b>	
APPROVED	VS		
DE APPR.	DS	SCALE NTS	
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NOTES:

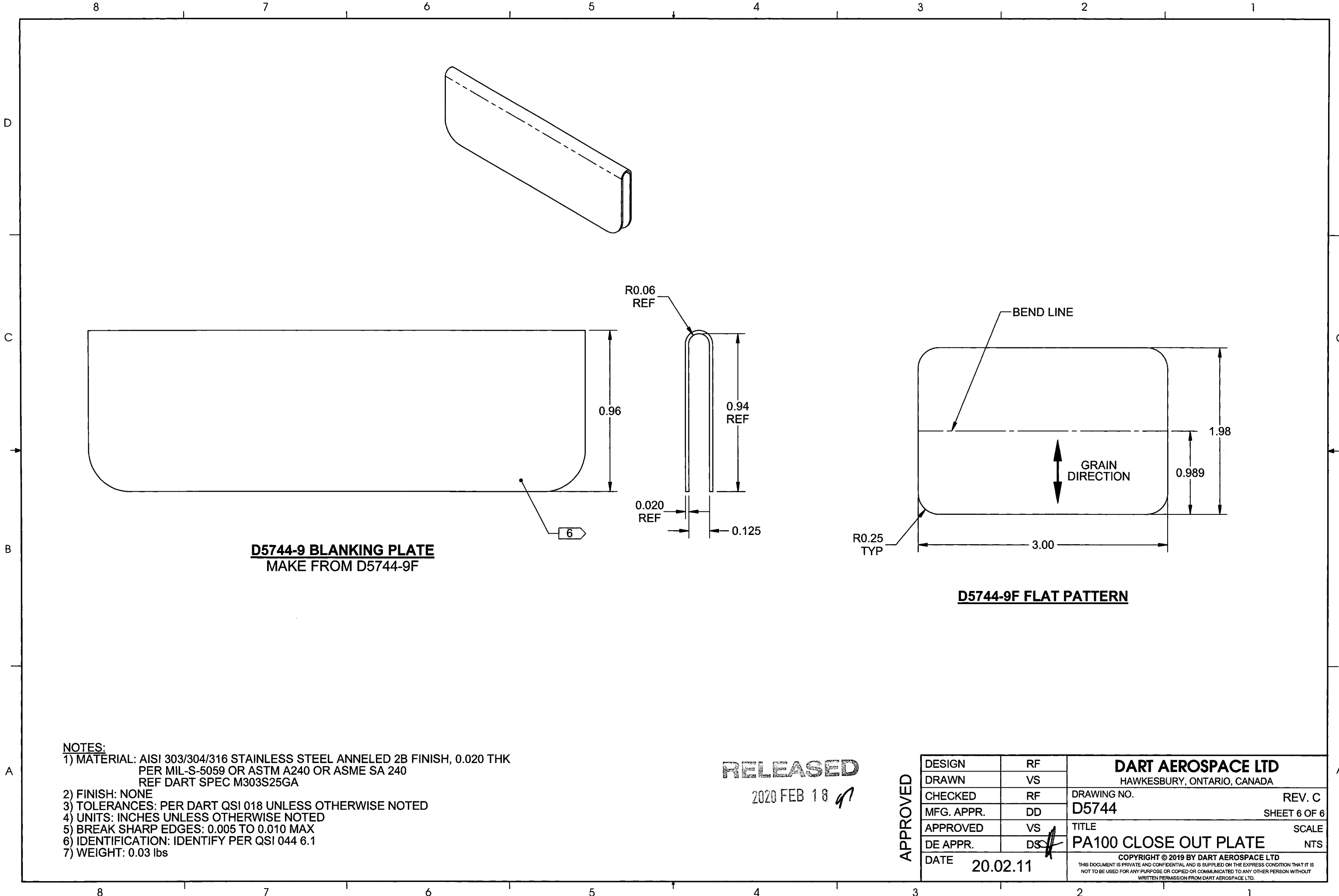
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S0.040
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
- 7) WEIGHT: 0.06 lbs

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DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D5744	SHEET 5 OF 6
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	PA100 CLOSE OUT PLATE	NTS
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**D5744-9 BLANKING PLATE**  
MAKE FROM D5744-9F

**D5744-9F FLAT PATTERN**

**NOTES:**

- 1) MATERIAL: AISI 303/304/316 STAINLESS STEEL ANNELED 2B FINISH, 0.020 THK  
PER MIL-S-5059 OR ASTM A240 OR ASME SA 240  
REF DART SPEC M303S25GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.03 lbs

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DRAWN	VS		
CHECKED	RF	DRAWING NO. <b>D5744</b>	REV. C
MFG. APPR.	DD		SHEET 6 OF 6
APPROVED	VS	TITLE <b>PA100 CLOSE OUT PLATE</b>	SCALE
DE APPR.	DS		NTS
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